



WHAT IS CLAIMED IS:

A method for manufacture of autograft, allograft and xenograft implants which 1 1. comprises assembling such implants from smaller pieces of graft materials to 2 form a larger graft implant product. 3

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2. A kit comprising assemblable parts of autograft, allograft and xenograft implants for assembling such implants from smaller pieces of graft materials to form a larger graft implant product which may be formed in the course of a surgical procedure to precisely meet the needs of a given patient or procedure.

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A method of strengthening or reinforcing autograft, allograft and xenograft 3. implants which comprises assembling such implants from smaller pieces of graft materials to form a larger graft implant product.

The method of claim 3 wherein the reinforced product is cancellous bone into 4. which is inserted reinforcing material.

The method according to claim 4 wherein said reinforcing material comprises 5. cortical bone.

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A graft implant comprising any one or combinations of allograft materials, 6. autograft materials, xenograft materials, synthetic materials, metallic materials assembled into a an assembled implant which is assembled into a single graft by use of reinforcing material to hold the constituent pieces of graft materials together.

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The graft implant according to claim 6 wherein said reinforcing material 7. comprises cortical bone.

an implant with multiple load-bearing pillars.

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An assembled implant comprising a first bone segment pinned to a second bone

2		segment with a flexible tissue affixed between said first bone segment and said
3		second bone segment.
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1	25.	The assembled implant according to claim 24 wherein said first and second bone
2		segments are affixed to each other by means of at least one cortical bone pin.
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1	26.	A composite bone graft, comprising: a plurality of bone portions layered to form a
2		graft unit, and one or more biocompatible connectors for holding together said
3		graft unit, said biocompatible connectors do not comprise an adhesive.
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1	27.	A composite bone graft comprising:
Q ₂		two or more distinct bone portions, and one or more biocompatible connectors,
₩ 3		wherein said biocompatible connectors hold together said two or more bone
		portions to form said composite bone graft, said biocompatible connectors do not
И 5		comprise an adhesive.
1 1 2 1 1 2 1 1 2 3 1 1 2 3 1 1 2 3 1 1 2 3 3 1 1 2 3 3 1 1 2 3 3 1 1 2 3 3 1 1 2 3 3 1 1 2 3 3 1 1 1 1	28.	A composite bone graft comprising two or more connected, distinct, bone portions, said connected, distinct, bone portions do not comprise an adhesive.
	29.	A composite bone graft comprising three or more connected, distinct, bone portions, said connected, distinct, bone portions are not connected with an adhesive.
	30.	The composite bone graft of any one of claim 26, wherein said bone portions are selected from the group consisting of: cortical bone and cancellous bone.
	31.	A composite bone graft, comprising: a first bone portion; a second bone portion;
4		a third bone portion, said first, second and third bone portions are layered to form
5		a graft unit; and one or more biocompatible connectors for holding together said graft unit, said
6 7		biocompatible connectors do not comprise an adhesive.
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1	32.	A composite bone graft, comprising:
2		a first cortical bone portion; a second cortical bone portion;
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a cancellous bone portion disposed between said first cortical bone portion and said second cortical bone portion to form a graft unit; and one or more biocompatible connectors for holding together said graft unit, said biocompatible connectors do not comprise an adhesive.

33. A composite bone graft, comprising:

a first cortical bone portion;

a second cortical bone portion provided on said first cortical bone to form a graft unit; and one or more biocompatible connectors, connecting said graft unit, said biocompatible connectors do not comprise an adhesive.

34. A composite bone graft, comprising:

a first bone portion;

a second bone portion provided on said first bone portion to form a graft unit; and one or more biocompatible connectors for holding together said graft unit, said biocompatible connectors do not comprise an adhesive.

35. A composite bone graft, comprising: a plurality of cortical bone portions layered to form a graft unit, and one or more biocompatible connectors for holding together said graft unit, said biocompatible connectors do not comprise an adhesive.

36. A composite bone graft, comprising:

one or more cortical bone portions layered to form a first unit; one or more cortical bone portions layered to form a second unit;

one or more cancellous bone portions layered to form a third unit; said third unit disposed between said first unit and said second unit to form a graft unit; and

one or more biocompatible connectors for holding together said graft unit, said biocompatible connectors do not comprise an adhesive.

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37. A composite bone graft, comprising:

a graft unit having one or more through-holes configured to accommodate one or more pins, said graft unit comprising: two or more bone portions layered to form said graft unit, and

one or more pins connecting bone portions of said graft unit, said composite bone graft does not comprise an adhesive.

38. The composite bone graft of claim 37, said one or more pins comprising one or more biocompatible materials selected from the group consisting of: cortical bone; stainless steel; titanium; cobalt-chromium-molybdenum alloy; a plastic of one or more members selected from the group consisting of: nylon, polycarbonate, polypropylene, polyacetal, polyethylene, and polysulfone; and one or more bioabsorbable polymers.

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The composite bone graft of claim 38, said two or more bone portions 39. 1 comprising: 2 a first bone portion comprising one or more cortical bone portions; 3 a second bone portion comprising one or more cortical bone portions; and 4 a third bone portion comprising one or more cancellous bone portions disposed 5 between said first bone portion and said second bone portion to form said graft 6 unit. 7 1 The composite bone graft of claim 38, said one or more pins comprise one or 40. 1 more cortical bone pins. 2 1 A composite bone graft, comprising: 1 41. a graft unit having one or more through-holes configured to accommodate one or 2 more pins, said graft unit comprising: 3 a first plate-like cortical bone portion; 4 a second plate-like cortical bone portion; 5 a plate-like cancellous bone portion disposed between said first plate-like cortical 6 bone portion and said second plate-like cortical bone portion to form said graft 7 unit, and 8 one or more cortical bone pins connecting bone portions of said graft 9 unit, said composite bone graft does not comprise an adhesive. 42. A composite bone graft, comprising: a graft unit having one or more through-holes configured to accommodate 2 one or more pins, said graft unit comprising: 3 a first plate-like bone portion; a second plate-like bone portion provided on said first plate-like bone to form said graft unit, and one or more bone pins for holding together said graft unit, said composite bone 7 graft does not comprise an adhesive. 8 A method for restoring vertical support of the posterior column, comprising 43. 1 implanting a composite bone graft comprising two or more distinct bone portions 2 held together by one or more biocompatible connectors, at a site in a patient. 3 1 A composite bone graft, comprising: 1 44. a graft unit having one or more through-holes configured to accommodate one or 2 more pins, said graft unit comprising: 3 two or more bone portions layered to form said graft unit, 4 one or more pins connecting said bone portions of said graft unit, and 5 a centrally located through-hole disposed perpendicular to interfaces of layered 6 bone portions of said graft unit, said composite bone graft does not comprise an 7 adhesive. 8

45. A method for making a composite bone graft for implantation into a patient, comprising:

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stacking two or more parallel bone planks to form a graft unit; providing one or more through-holes in said graft unit perpendicular to I interfaces of bone planks; connecting said two or more parallel bone planks of said graft unit with one or more pins disposed in said one or more through-holes to form a pinned graft unit; and shaping said pinned graft unit to form said composite bone graft.

A composite bone graft, comprising: 46.

one or more cortical bone portions layered to form a first unit; one or more cortical bone portions layered to form a second unit; one or more demineralized cancellous bone portions layered to form a third unit; said third unit disposed between said first unit and said second unit to form a graft unit; and one or more biocompatible connectors for holding together said graft unit, said

biocompatible connectors do not comprise an adhesive.

A composite bone graft, comprising: 47.

one or more cortical bone portions layered to form a first unit; one or more cortical bone portions layered to form a second unit; one or more demineralized cortical bone portions layered to form a third unit; said third unit disposed between said first unit and said second unit to form a graft unit; and

one or more biocompatible connectors for holding together said graft unit, said biocompatible connectors do not comprise an adhesive.

A composite bone graft, comprising:

a first unit comprising one or more bone portions;

a second unit connected to said first unit, comprising one or more bone portions; and

one or more biocompatible connectors for connecting said first unit and said second unit, wherein said first unit and said second unit are not in physical contact and define a void therebetween, said biocompatible connectors do not comprise an adhesive.

A composite bone graft, comprising: two or more distinct interlocking cortical bone portions.

50 A composite bone graft, comprising: two or more distinct adjacent bone portions 51. where adjacent bone portions are configured to interlock with each other.

A composite bone graft, comprising: two or more distinct adjacent bone portions where adjacent bone portions are configured to interlock with each other, and one or more locking pins partially or entirely traversing a dimension of said composite bone graft.

